



Generator Power Startup Procedure

1. Open breaker panel and make sure all breakers are OFF.
2. Turn on Generator.
3. Open Panel Box in spray rig and flip ALL breakers to the ON position.
4. Turn on main power switch to proportioner. (Large Red Switch on left side of proportioner panel)
5. Turn on control power to proportioner. (Right side of proportioner panel)
6. Turn on the hose heater first and let it get up to set temperature. (Hose will heat faster if left wrapped)
7. During this time inspect spray gun to ensure it is ready to spray.
8. When the Hose Heat Is up to Temp and you are ready to spray, turn on primary proportioner heaters. (A and R heaters)
9. Make sure Air Lines are plugged into Transfer Pumps.
10. Ensure all fluid valves are in the open position.
11. Turn the Pump Motor Power switch to the ON position and the Pump switch to NORMAL position.
12. Open check valves on gun block.
13. You are now ready to spray.

Generator Power Shutdown Procedure

1. Once you are done spraying for the day, return the spray hose back to the spray rig.
2. Park the machine by switching the pump switch to the RETRACT position.
3. Bleed pressure to 500 psi by opening the recirculation valves on the front of the proportioner.
4. Turn off all three heaters and Motor Power.
5. Close the manual valves on the gun block.
6. Drill out the pattern control tip and mixing chamber one final time.
7. With the air on, grease the gun until a fine grease mist comes out the end of the gun.
8. Turn all breakers off. Allow the generator to run a few minutes after.
9. Shutdown generator